

Date: Monday, 03/11/2008 1:30:32 PM  
 User: Julie Dawson

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BASKET RIB	
Job Number	: 43165		Part Number	: D31661	
Estimate Number	: 10402		Drawing Number	: D3166 REV A1	
P.O. Number	:		Project Number	: N/A	
This Issue	: 03/11/2008 S.O. No. :		Drawing Revision	: A1	
Prsht Rev.	: NC		Material	:	
First Issue	: / / Type : LARGE FAB ASSY		Due Date	: 15/11/2008	
Previous Run	: 42716		Qty:	20 Um: Each	
Written By	:				
Checked & Approved By	: <u>JND 08.10.03</u>				
Comment	: Est. A 02.08.23 New issue KJ				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:	
1.0	M304TS0750W065	304 SQ Tube .75x.75x.065W	
		Comment: Qty.: 5.2500 f(s)/Unit Total : 105.0000 f(s) 304 SQ Tube .75x.75x.065W (M304TS0750W065) Material: 304/316 SS tube 0.065" wall	
2.0	SKIDTUBES 1	SKIDTUBES RESOURCE 1	
3.0	BENDING	BENDING MACHINE - SKIDTUBES	
4.0	QC6	DIMENSIONAL CHECK	
5.0	PACKAGING 1	PACKAGING RESOURCE #1	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3166-1 PAR #: N/A Fault Category: *Skid tube* NCR: Yes No DQA: *h* Date: 08.12.04  
 Resolution: Disposition: QA: N/C Closed: *h* Date: 08/12/05

NCR: 43165		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08 -12 -01	3.0	2 Basket Ribs over bent by 1 1/2". used <del>one</del> program identified on W.O. (310 BASB) the right program to use is 350 BASB	<i>h</i> 08/12	<ul style="list-style-type: none"> <li>- Review all stored programs in the bender, and archive any unnecessary programs.</li> <li>- Scrap the 2 ribs &amp; replace 2 x m <u>109731</u></li> </ul>	<i>h</i> 08-12-01	<i>S</i> 08/12/03	<i>h</i> 08/12/03	<i>h</i> 08.12.04
		R.C: 2 different programs in the machine, for the same part.	<i>h</i> 08/12	<ul style="list-style-type: none"> <li>- review the correct bend program; update the Estimate to state the good program.</li> </ul>	<i>h</i> 08.12.05	<i>h</i> 08/12	<i>h</i> 08.12.01	<i>h</i> 08.12.01

NOTE: Date &amp; initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET RIB

Job Number: 43165

Part Number: D31661

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/12/04 JG

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-12-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

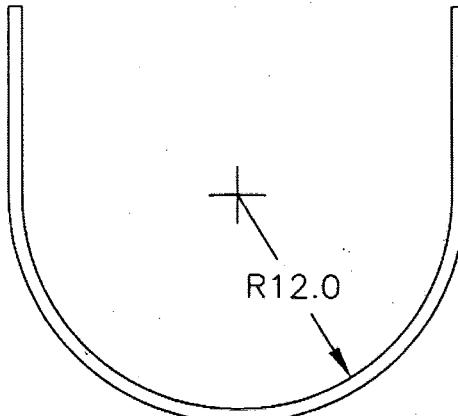
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

COPY ISSUED

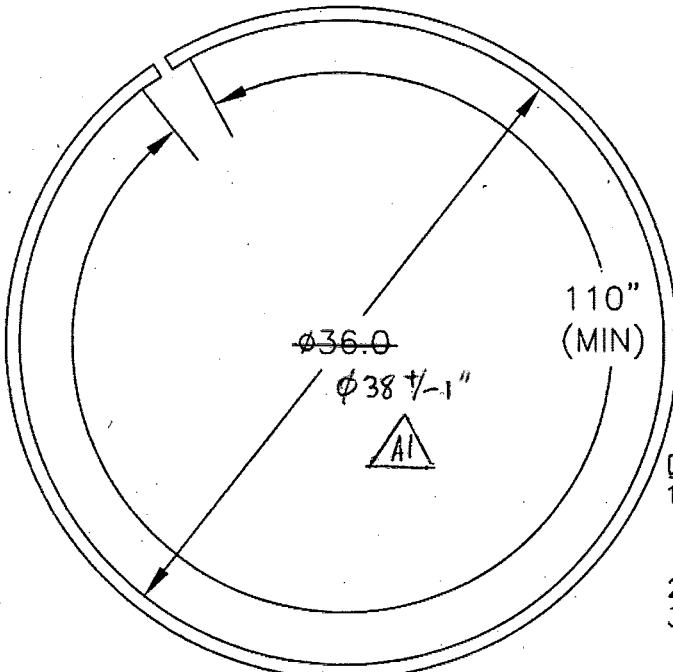
DESIGN #	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO.	REV. A
		D3166	SHEET 1 OF 1
DATE		TITLE	SCALE
02.07.10		BASKET HOOP	NTS
A	02.07.10	NEW ISSUE	
A1	04.04.08	38+/-1 WAS 36.0	

RELEASED  
02.08.06

10.6 (REF, NEED 8.0 MIN)

## D3166-1 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING, 0.75" x 0.75" x 0.063 WALL, 60.00" LONG (REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



## D3166-3 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING, 0.75" x 0.75" x 0.063 WALL, 120.00" LONG (REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 43165

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)					
DATE	STEP	Description of NC Section A	Corrective Action Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng			

NOTE: Date & initial all entries